

# Vibra-TITE<sup>®</sup>

## ANAEROBIC GASKETING



### Benefits:

- Remains liquid when exposed to air
- Cures when confined between mating flanges
- Can fill gaps as large as 0.050
- Alleviates the need for preformed gaskets

### Typical Applications:

Can be used as a form-in-place gasket:

- Thermostats
- Pumps
- Gearboxes
- Compressors
- Transmission housings
- Axle covers

Vibra-Tite Part #	Available Sizes	LOCTITE <sup>®</sup> Part#	Product Description	Color	Viscosity (cP)	Max Gap Fill (in)	Temperature Range	Cure Speed	Primer	Specs Met
<b>709</b>		<b>509<sup>™</sup></b>	<b>FLEXIBLE GASKET MAKER</b>							
70950 70930	50 mL Tube 300 mL Cart	21525	Flexible flange sealant resists vibration. Fluorescent blue color aids visual assembly inspections.	Blue	65,000 - 200,000 Thixotropic	Unprimed: 0.010 Primed: 0.020	-65°F to 300°F	Unprimed: 6-48hrs Primed: 1-6hrs	611 or 612	
<b>710</b>		<b>510<sup>™</sup></b>	<b>HIGH TEMPERATURE RIGID FLANGE SEALANT</b>							
71050 71025 71030	50 mL Tube 250 mL Tube 300 mL Cart	51031 51041 51074	High temperature rigid flange sealant withstands temperatures up to 400°F.	Pink	188,000 - 500,000 Thixotropic	Unprimed: 0.010 Primed: 0.020	-65°F to 400°F	Unprimed: 4-24hrs Primed: 30min-4hrs	611 or 612	
<b>730</b>		<b>518<sup>™</sup></b>	<b>FLEXIBLE GASKET MAKER - SOLVENT RESISTANT</b>							
73050 73025 73030	50 mL Tube 250 mL Tube 300 mL Cart	51831 51845	Suitable for aluminum and rigid machined flanges.	Red	800,000 - 3,750,000 Thixotropic	Unprimed: 0.010 Primed: 0.020	-65°F to 300°F	Unprimed: 1-12hrs Primed: 15min-2hrs	611	GM-1182863
<b>732</b>		<b>515<sup>™</sup></b>	<b>FLEXIBLE GASKET MAKER</b>							
73250 73225 73230	50 mL Tube 250 mL Tube 300 mL Cart	51531 51580	General purpose gasket maker that flexes with flanges.	Purple	275,000 - 950,000 Thixotropic	Unprimed: 0.010 Primed: 0.020	-65°F to 300°F	Unprimed: 4-24hrs Primed: 30min-4hrs	611	